



This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision Date 24-Nov-2025

Version 2

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s) 336PGFT
Product name LEMON ITALIAN EXTRACT, NATURAL (PRIMO FIORE VARIETAL)

Pure substance/mixture Mixture
 Contains LIMONENE, ETHYL ALCOHOL

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Ingredient for further processing
Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Manufacturer Apex Flavors, Inc.
 1361 Brass Mill Rd.
 Suite E
 Belcamp, MD 21017
 (410) 565-6600

For further information, please contact:

E-mail Address cpisano@apexflavors.com

1.4. Emergency telephone number

Emergency telephone Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitization	Category 1 - (H317)
Carcinogenicity	Category 1A - (H350)
Chronic aquatic toxicity	Category 3 - (H412)
Flammable liquids	Category 3 - (H226)

2.2. Label elements

Product identifier

Contains LIMONENE, ETHYL ALCOHOL

**Signal Word**

Danger

Hazard Statements

H317 - May cause an allergic skin reaction
 H319 - Causes serious eye irritation
 H350 - May cause cancer
 H412 - Harmful to aquatic life with long lasting effects
 H226 - Flammable liquid and vapor
 Contains CITRAL EUH208 - May produce an allergic reaction

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear eye protection/ face protection
 P321 - Specific treatment (see .? on this label)
 P201 - Obtain special instructions before use
 P280 - Wear protective gloves/protective clothing/eye protection/face protection
 P308 + P313 - IF exposed or concerned: Get medical advice/attention
 P370 + P378 - In case of fire: Use .? to extinguish
 P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 P273 - Avoid release to the environment

2.3. Other information

No information available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.1 Substances**

Chemical Name	EC-No	CAS-No	Weight %	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
ETHYL ALCOHOL	200-578-6	64-17-5	50-90%	Flam. Liq. 2 (H225) Eye Irrit. 1 (H319)	No data available
LIMONENE	227-813-5	5989-27-5	1-5%	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available
PINENES	201-291-9	80-56-8	<1%	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	No data available
CITRAL	226-394-6	5392-40-5	<1%	Aquatic Acute 2 (H401) Sens. 1 (H317) Skin Irrit. 2 (H315) Acute Tox. 5 (H313) Flam. Liq. 4 (H227)	No data available
MYRCENE	204-622-5	123-35-3	<1%	Eye Irrit. 1 (H319) (EFFA) Skin Irrit. 2 (315) (EFFA) Asp. Tox. 1 (H304) (EFFA) Eye Irrit. 1 (H319) Skin Irrit. 2	No data available

(H315)

For the full text of the R-phrases mentioned in this Section, see Section 16

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Move to fresh air. If symptoms persist, call a physician.
Skin contact	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required. Rinse mouth.
Self-protection of the first aider	Use personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Main Symptoms	No information available.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	May cause sensitization in susceptible persons.
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Section 5: FIRE FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

No information available

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors In the event of fire and/or explosion do not breathe fumes
May cause sensitization in susceptible persons

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions

Use personal protective equipment. Avoid contact with eyes and skin.

For emergency responders

Use personal protection recommended in Section 8.

6.2. Environmental precautions

Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

6.3. Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. After cleaning, flush away traces with water. Prevent product from entering drains.

6.4. Reference to other sections

See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling

Ensure adequate ventilation. Use personal protective equipment as required.

General Hygiene Considerations

When using, do not eat, drink or smoke. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep out of the reach of children. Keep container tightly closed. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible products

None known based on information supplied.

7.3 Specific end use(s)

Risk Management Methods (RMM)

The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
ETHYL ALCOHOL 64-17-5	-	STEL: 3000 ppm STEL: 5760 mg/m ³ TWA: 1000 ppm TWA: 1920 mg/m ³	VME: 1000 ppm VME: 1900 mg/m ³ VLCT: 5000 ppm VLCT: 9500 mg/m ³	VLA-ED: 1000 ppm VLA-ED: 1910 mg/m ³	-
PINENES 80-56-8	-	-	-	VLA-ED: 20 ppm VLA-ED: 113 mg/m ³	-
MYRCENE 123-35-3	-	-	TWA: 1000 mg/m ³ STEL: 1500 mg/m ³	-	-
Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
ETHYL ALCOHOL 64-17-5	-	TWA: 1000 ppm	Skin STEL: 1900 mg/m ³ TWA: 260 mg/m ³	TWA: 1000 ppm TWA: 1900 mg/m ³ STEL: 1300 ppm STEL: 2500 mg/m ³	TWA: 1000 ppm TWA: 1900 mg/m ³
LIMONENE 5989-27-5	-	-	-	TWA: 25 ppm TWA: 140 mg/m ³ STEL: 50 ppm STEL: 280 mg/m ³	-
PINENES	-	TWA: 20 ppm	-	-	-

80-56-8 Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
ETHYL ALCOHOL 64-17-5	STEL 2000 ppm STEL 3800 mg/m ³ MAK: 1000 ppm MAK: 1900 mg/m ³	STEL: 1000 ppm STEL: 1920 mg/m ³ MAK: 500 ppm MAK: 960 mg/m ³	NDS: 1900 mg/m ³	TWA: 500 ppm TWA: 950 mg/m ³ STEL: 625 ppm STEL: 1187.5 mg/m ³	TWA: 1000 ppm TWA: 1900 mg/m ³
LIMONENE 5989-27-5	-	STEL: 40 ppm STEL: 220 mg/m ³ MAK: 20 ppm MAK: 110 mg/m ³	-	TWA: 25 ppm TWA: 140 mg/m ³ STEL: 37.5 ppm STEL: 175 mg/m ³	-
PINENES 80-56-8	-	-	-	TWA: 25 ppm TWA: 140 mg/m ³ Skin STEL: 37.5 ppm STEL: 175 mg/m ³	-
MYRCENE 123-35-3	-	-	-	TWA: 40 ppm TWA: 275 mg/m ³ STEL: 60 ppm STEL: 343.75 mg/m ³	-

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering Controls Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection Tightly fitting safety goggles.
Skin and body protection Long sleeved clothing.

Environmental Exposure Controls Do not allow material to contaminate ground water system.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	liquid	• Method	
Appearance	clear	No information available	
Odor	Characteristic of lemon	No information available	
Color	Slightly yellow	FCC Method	
Property	Values	• Method	
pH		Closed cup	
Melting/freezing point		FCC Method	
Boiling point/boiling range		No information available	
Flash Point	24 °C / 75 °F	FCC Method	
Evaporation rate		No information available	
Flammability (solid, gas)		No information available	
Flammability Limits in Air		No information available	
Upper flammability limit		No information available	
lower flammability limit		No information available	
Vapor pressure mm Hg 20°C		No information available	
Vapor density		No information available	
Relative density		No information available	
Specific Gravity @ 25C	0.8992 - 0.9292	FCC Method	
Specific Gravity @ 20C	0.9022 - 0.9322	FCC Method	
Refractive Index	1.3489 - 1.3789	FCC Method	
Water solubility		No information available	
Solubility in other solvents		No information available	

Partition coefficient: n-octanol/water	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Viscosity, kinematic	No information available
Viscosity, dynamic	No information available
Explosive properties	No information available
Oxidizing Properties	No information available

9.2. Other information

Softening point	No information available
Molecular Weight	No information available
VOC Content(%)	No information available
Density VALUE	No information available
Bulk Density VALUE	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact	none.
Sensitivity to Static Discharge	Yes.

10.3. Possibility of hazardous reactions

Hazardous Reactions

None under normal processing.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

None under normal use conditions.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity

Product Information

Product does not present an acute toxicity hazard based on known or supplied information.

Inhalation	There is no data available for this product.
Eye contact	There is no data available for this product.
Skin contact	There is no data available for this product.
Ingestion	There is no data available for this product.

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 7,041.00 mg/kg
ATEmix (dermal) 2,952.00 mg/kg
ATEmix (inhalation-dust/mist) 66,892.66 mg/l

Unknown Acute Toxicity

99.3671% of the mixture consists of ingredient(s) of unknown toxicity.
 38.0369 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.
 98.0369 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.
 99.3671 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).
 99.3671 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).
 39.3671 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
ETHYL ALCOHOL	7060 mg/kg (Rat)		124.7 mg/L (Rat) 4 h
LIMONENE	4400 mg/kg (Rat)	2000 mg/kg (Rabbit)	
PINENES	2100 mg/kg (Rat)	5000 mg/kg (Rat)	
CITRAL	4950 mg/kg (Rat)	2250 mg/kg (Rabbit) 2000 mg/kg (Rat)	

Skin corrosion/irritation	No information available.
Eye damage/irritation	No information available.
Sensitization	No information available.
Germ Cell Mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
Specific target organ systemic toxicity (single exposure)	No information available.
Specific target organ systemic toxicity (repeated exposure)	No information available.
Target Organ Effects	Blood, Central nervous system, Eyes, Liver, Reproductive system, Respiratory system, Skin.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity Toxic to aquatic life Harmful to aquatic life with long lasting effects

38.0538% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
ETHYL ALCOHOL	-	12.0 - 16.0: 96 h <i>Oncorhynchus mykiss</i> mL/L LC50 static 100: 96 h <i>Pimephales promelas</i> mg/L LC50 static 13400 - 15100: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through	9268 - 14221: 48 h <i>Daphnia magna</i> mg/L LC50 10800: 24 h <i>Daphnia magna</i> mg/L EC50 2: 48 h <i>Daphnia magna</i> mg/L EC50 Static
LIMONENE	-	0.619-0.796: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through	-

		35: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50	
PINENES	-	0.28: 96 h <i>Pimephales promelas</i> mg/L LC50 static	41: 48 h <i>Daphnia magna</i> mg/L LC50
CITRAL	16: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50 19: 96 h <i>Desmodesmus</i> <i>subspicatus</i> mg/L EC50	4.6-10: 96 h <i>Leuciscus idus</i> mg/L LC50 static	7: 48 h <i>Daphnia magna</i> mg/L EC50

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

Chemical Name	log Pow
ETHYL ALCOHOL	-0.32
PINENES	4.1
CITRAL	2.76

12.4. Mobility in soil

Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

No information available

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty remaining contents.

Other Information According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used.

Section 14: TRANSPORT INFORMATION

IMDG / IMO

14.1 UN/ID No 1197
14.2 Proper shipping name EXTRACTS, FLAVOURING, LIQUID
14.3 Hazard class 3
14.4 Packing Group III

DOT/ADR/RID

14.1 UN/ID No 1197

14.2 Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
14.3 Hazard class	3
14.4 Packing Group	III

ICAO/IATA

14.1 UN/ID No	1197
14.2 Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
14.3 Hazard class	3
14.4 Packing Group	III
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****European Union**

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable**International Inventories**

TSCA	-
DSL/NDSL	-
EINECS/ELINCS	-
ENCS	-
IECSC	-
KECL	-
PICCS	-
AICS	-

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

15.2. Chemical safety assessment

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet**Full text of R-phrases referred to under sections 2 and 3**

R43 - May cause sensitization by skin contact

R50/53 - Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Full text of H-Statements referred to under section 3

H319 - Causes serious eye irritation

H304 - May be fatal if swallowed and enters airways

H315 - Causes skin irritation

H401 - Toxic to aquatic life

H317 - May cause an allergic skin reaction

H313 - May be harmful in contact with skin

H227 - Combustible liquid

H400 - Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects

H226 - Flammable liquid and vapor

H225 - Highly flammable liquid and vapor

H303 - May be harmful if swallowed

Legend

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA:	Time weighted average	STEL:	Short term exposure limit
Ceiling:	Maximum limit value:	*	Skin designation

Revision Date 24-Nov-2025**Reason for revision:** Not applicable.**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.****Disclaimer:****WARNING/DISCLAIMER:**

Our ingredients have not been tested, nor have they been determined safe, for inhalation or use in any electronic smoking devices, electronic nicotine delivery systems, electronic cigarettes, or other similar devices (collectively "E-Cigarettes") or in any E-Liquids used with E-Cigarettes. By receiving Apex Flavors, Inc ingredients, the recipient confirms that they will not use these ingredients in connection with the manufacture and distribution of E-Cigarettes, E-Liquids or any component thereof. **WE DISCLAIM, TO THE FULLEST EXTENT PERMITTED BY LAW, ALL WARRANTIES, EXPRESS OR IMPLIED, and disclaim all liability in connection with the use of our ingredients in connection with E-Cigarettes and E-Liquids. All such risks are assumed by you and the user.**

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