



1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Number	748CON, 748CBD
EC-No	290-010-3
CAS-No	8008-26-2
FEMA Numbers	2631
Manufacturer	Apex Flavors, Inc. 1361 Brass Mill Rd. Suite E Belcamp, MD 21017 (410) 565-6600
Product name	KEY LIME FLAVOR, NATURAL (OIL SOLUBLE)
Pure substance/mixture	Natural Complex Substance

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	No information available
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1.3. Details of the supplier of the safety data sheet

For further information, please contact:

E-mail Address	cpisano@apexflavors.com
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1.4. Emergency telephone number

Emergency telephone	Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US
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2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Aspiration toxicity	Category 1
Acute oral toxicity	Category 5
Acute dermal toxicity	Category 5
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1
Flammable liquids	Category 3

Classification according to EU Directives 67/548/EEC or 1999/45/EC

For the full text of the R-phrases mentioned in this Section, see Section 16

Symbol(s)

Xi - Irritant

N - Dangerous for the environment

R-code(s)

R10 - Xi;R38 - R43 - N;R50-53

2.2. Label elements

**Signal Word**

Danger

Hazard Statements

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H317 - May cause an allergic skin reaction

H410 - Very toxic to aquatic life with long lasting effects

H304 - May be fatal if swallowed and enters airways

H226 - Flammable liquid and vapor

Precautionary Statements

P280 - Wear eye protection/ face protection

P321 - Specific treatment (see .? on this label)

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician

P331 - Do NOT induce vomiting

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

2.3. Other information**3. COMPOSITION/INFORMATION ON INGREDIENTS****3.1 Substances**

Chemical Name	EC-No	CAS-No	Alternate CAS #	Weight %	Classification according to Directive 67/548/EEC or 1999/45/EC	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
LIMONENE	227-813-5	5989-27-5		1.50-2.50%	R10, XI; R38, XI; R43, N; R50/53;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 2 (H316) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available
A-TERPINEOL	202-680-6	98-55-5		<1.00%	XI; R38	Eye Irrit. 1 (H319) Skin Irrit. 2 (H315) Acute Tox. 5 (H303) Flam. Liq. 4 (H227)	No data available
PINENES	201-291-9	80-56-8		<1.00%	R10, XI; R43, N; R50/53, XN; R65;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 3 (H316) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	No data available

P-CYMENE	202-796-7	99-87-6		<1.00%	R10, N; R51/53, XN; R65;	Aquatic Acute 2 (H401) Skin Irrit. 3 (H316) Aquatic Chronic 2 (H411) Asp. Tox. 1 (H304) Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	No data available
CITRAL	226-394-6	5392-40-5		<1.00%	XI; R38, XI; R43;	Aquatic Acute 2 (H401) Skin Sens. 1 (H317) Skin Irrit. 2 (H316) Acute Tox. 5 (H303) Acute Tox. 5 (H313) Flam. Liq. 4 (H227)	No data available

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

4.1. Description of first aid measures

General advice

Immediate medical attention is required Show this material safety data sheet to the doctor in attendance. If symptoms persist, call a physician

Eye contact

If symptoms persist, call a physician Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes Keep eye wide open while rinsing

Skin contact

Wash off immediately with plenty of water. Wash contaminated clothing before reuse. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Ingestion

Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required. Rinse mouth. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Inhalation

If symptoms persist, call a physician. Move to fresh air. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. Move to fresh air in case of accidental inhalation of vapors or decomposition products.

Self-protection of the first aider

Remove all sources of ignition Use personal protective equipment

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically May cause sensitization in susceptible persons

5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use Dry chemical Carbon dioxide CO₂ Water spray Alcohol-resistant foam

Extinguishing media which shall not be used for safety reasons

No information available

5.2. Special hazards arising from the substance or mixture

Special Hazard

None

5.3. Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment. Keep people away from and upwind of spill/leak. Pay attention to flashback. Take precautionary measures against static discharges.

See Section 12 for additional Ecological Information

6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use only in an area containing flame proof equipment. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Use only in area provided with appropriate exhaust ventilation. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat, sparks and open flame. No smoking. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

7.2. Conditions for safe storage, including any incompatibilities

Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat.

7.3 Specific end use(s)

Exposure scenario N/A

Other Guidelines N/A

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
LIMONENE 5989-27-5					MAK: 20 ppm 110 mg/m ³ Ceiling / Peak: 40 ppm Ceiling / Peak: 220 mg/m ³ TWA: 20 ppm TWA: 110 mg/m ³
PINENES				VLA-ED: 20 ppm	

80-56-8				VLA-ED: 113 mg/m ³
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Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
LIMONENE 5989-27-5				TWA: 25 ppm TWA: 140 mg/m ³ STEL: 50 ppm STEL: 280 mg/m ³	
PINENES 80-56-8		TWA: 20 ppm			
P-CYMENE 99-87-6					TWA: 25 ppm TWA: 135 mg/m ³

Chemical Name	Austria	Sweden - Occupational Exposure Limits - TLVs (LLVs)	Switzerland	Poland	Norway
LIMONENE 5989-27-5			STEL: 40 ppm STEL: 220 mg/m ³ MAK: 20 ppm MAK: 110 mg/m ³		TWA: 25 ppm TWA: 140 mg/m ³ STEL: 37.5 ppm STEL: 175 mg/m ³
PINENES 80-56-8		25 ppm NGV 150 mg/m ³ NGV			TWA: 25 ppm TWA: 140 mg/m ³ Skin STEL: 37.5 ppm STEL: 175 mg/m ³
P-CYMENE 99-87-6		25 ppm NGV 140 mg/m ³ NGV			

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC) No information available

8.2. Exposure controls

Engineering Controls Ensure adequate ventilation, especially in confined areas

Personal protective equipment

Eye Protection Tightly fitting safety goggles
Hand Protection Protective gloves
Skin and body protection Antistatic boots Wear fire/ flame resistant/ retardant clothing Impervious gloves Long sleeved clothing Apron Chemical resistant apron
Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators

General Hygiene Considerations When using, do not eat, drink or smoke Provide regular cleaning of equipment, work area and clothing

Environmental Exposure Controls Do not allow material to contaminate ground water system

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	liquid	Appearance	clear
Odor	fresh citrus	Color	yellow to brownish-green
Property	Values	Method	
pH		No information available	
Melting/freezing point		No information available	
Boiling point/boiling range		FCC Method	
Flash Point	93 °C / 200 °F	Closed cup	
Evaporation rate		FCC Method	
Flammability (solid, gas)		No information available	
Flammability Limits in Air		No information available	
Upper flammability limit			
lower flammability limit			
Vapor pressure mm Hg 20°C		No information available	
Vapor density		No information available	
Relative density		No information available	
Specific Gravity @ 25C	0.9160 - 0.9460	FCC Method	
Specific Gravity @ 20C	Not Tested	FCC Method	
Refractive Index	1.4015 - 1.4605	FCC Method	
Water solubility	Oil Soluable	No information available	
Partition coefficient: n-octanol/water		No information available	
Autoignition temperature		No information available	
Decomposition temperature		No information available	
Viscosity, dynamic		No information available	
Explosive properties	No information available		
Oxidizing Properties	No information available		

9.2. Other information

VOC Content(%)	58
Molecular Weight	No information available

10. STABILITY AND REACTIVITY

10.1. Reactivity

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

10.4. Conditions to avoid

Heat, flames and sparks

10.5. Incompatible materials

No materials to be especially mentioned

10.6. Hazardous decomposition products

None under normal use conditions

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Acute toxicity**

Inhalation	There is no data available for this product
Eye contact	There is no data available for this product
Skin contact	There is no data available for this product
Ingestion	There is no data available for this product
Acute toxicity	34% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 1, 2005):

Oral	4,095.00 mg/kg
Dermal	2,500.00 mg/kg

Skin corrosion/irritation	No information available
Eye damage/irritation	No information available
Sensitization	No information available
Germ Cell Mutagenicity	No information available
Carcinogenicity	No information available

Specific target organ systemic toxicity (single exposure)	No information available
Specific target organ systemic toxicity (repeated exposure)	No information available

Target Organ Effects	No information available
Aspiration hazard	No information available

12. ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
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Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
LIMONENE		0.619-0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	
PINENES		0.28: 96 h Pimephales promelas mg/L LC50 static	41: 48 h Daphnia magna mg/L LC50
CITRAL	16: 72 h Desmodesmus subspicatus mg/L EC50 19: 96 h Desmodesmus subspicatus mg/L EC50	4.6-10: 96 h Leuciscus idus mg/L LC50 static	7: 48 h Daphnia magna mg/L EC50

12.2. Persistence and degradability

No information available

12.3. Bioaccumulative potential

No information available

Chemical Name	log Pow
PINENES	4.1
P-CYMENE	4.1
CITRAL	2.76

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment**12.6. Other adverse effects****13. DISPOSAL CONSIDERATIONS****13.1. Waste treatment methods**

Waste from residues / unused products	Dispose of in accordance with local regulations
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal
Other Information	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used

14. TRANSPORT INFORMATION**DOT****IMDG / IMO**

Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (LIMONENE)
Hazard class	9
UN/ID No	3082
Packing Group	III
Marine pollutant	This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO

ICAO/IATA

UN/ID No	3082
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE LIQUID, N.O.S. (LIMONENE)
Hazard class	9
Packing Group	III
ERG Code	128

15. REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****WGK Classification**

Chemical Name	Germany - Water Classification (VwVwS) - Annex 2 - Water Hazard Classes
CITRAL	Hazard Class 1

5392-40-5

International Inventories

All of the components in the product are on the following Inventory lists: Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP).

TSCA	Complies
EINECS/ELINCS	Complies
DSL/NDSL	Complies
PICCS	Complies
ENCS	Complies
IECSC	Complies
AICS	Complies
KECL	Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

PICCS - Philippines Inventory of Chemicals and Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

AICS - Australian Inventory of Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

15.2. Chemical safety assessment**16. OTHER INFORMATION****Risk Combination Phrases**

R50/53 - Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

R51/53 - Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Full text of H-Statements referred to under sections 2 and 3

H401 - Toxic to aquatic life H317 - May cause an allergic skin reaction H316 - Causes mild skin irritation H303 - May be harmful if swallowed H313 - May be harmful in contact with skin H227 - Combustible liquid H400 - Very toxic to aquatic life H304 - May be fatal if swallowed and enters airways H410 - Very toxic to aquatic life with long lasting effects H226 - Flammable liquid and vapor H319 - Causes serious eye irritation H315 - Causes skin irritation H411 - Toxic to aquatic life with long lasting effects

Revision Date 21-Jan-2026

Revision Note Not applicable.

Revision# 2.08

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

WARNING/DISCLAIMER:

Our ingredients have not been tested, nor have they been determined safe, for inhalation or use in any electronic smoking devices, electronic nicotine delivery systems, electronic cigarettes, or other similar devices (collectively "E-Cigarettes") or in any E-Liquids used with E-Cigarettes. By receiving Apex Flavors, Inc ingredients, the recipient confirms that they will not use these ingredients in connection with the manufacture and distribution of E-Cigarettes, E-Liquids or any component thereof. WE DISCLAIM, TO THE FULLEST EXTENT PERMITTED BY LAW, ALL WARRANTIES, EXPRESS OR IMPLIED, and disclaim all liability in connection with the use of our ingredients in connection with E-Cigarettes and E-Liquids. All such risks are assumed by you and the user.

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