

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS
2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous
Products Regulation (HPR)

Revision date 02-Sep-2025

Revision Number 1

1. Identification

Product identifier

Product Name Bourbon Double Oak Type, Natural Flavor Blend

Other means of identification

Product Code(s) SC-ITEM 1832

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Food and Beverage Flavoring

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

Apex Flavors, Inc.
1361 Brass Mill Rd Suite E
Belcamp, MD 21017-1239
United States
(410) 565-6600

E-mail address sds@apexflavors.com

Emergency telephone number

Company Phone Number 410-565-6600

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (single exposure)	Category 1 Category 3
Specific target organ toxicity (repeated exposure)	Category 1

Label elements



Danger

Hazard statements

Causes skin irritation.
Causes serious eye irritation.
May cause damage to organs.
May cause damage to organs through prolonged or repeated exposure.
May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling.
Do not breathe dust.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Wear protective gloves, eye protection and face protection.

Precautionary Statements - Response

Specific treatment (see .? on this label).
IF exposed: Call a POISON CENTER or doctor.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.

Skin

IF ON SKIN: Wash with plenty of water and soap.
If skin irritation occurs: Get medical advice and attention.
Take off contaminated clothing and wash it before reuse.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor if you feel unwell.

Precautionary Statements - Storage

Store locked up.
Store in a well-ventilated place. Keep container tightly closed.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information

No information available.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
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PROPYLENE GLYCOL	57-55-6	75.00 - 95.00	-	-
ISOAMYL ALCOHOL	123-51-3	5.00 - 20.00	-	-

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	If symptoms persist, call a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	May cause redness and tearing of the eyes. Burning sensation. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Effects of Exposure	May cause damage to organs. May cause damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	No information available.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Avoid contact with skin, eyes or clothing.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Ensure adequate ventilation. Avoid breathing vapors or mists. In case of insufficient ventilation, wear suitable respiratory equipment.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store locked up. Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
ISOAMYL ALCOHOL 123-51-3	STEL: 125 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 360 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 360 mg/m ³ (vacated) STEL: 125 ppm (vacated) STEL: 450 mg/m ³	IDLH: 500 ppm TWA: 100 ppm TWA: 360 mg/m ³ STEL: 125 ppm STEL: 450 mg/m ³

Chemical name	Alberta	British Columbia	Ontario	Quebec
PROPYLENE GLYCOL 57-55-6	-	-	TWA: 10 mg/m ³ TWA: 50 ppm TWA: 155 mg/m ³	-
ISOAMYL ALCOHOL 123-51-3	TWA: 100 ppm TWA: 361 mg/m ³ STEL: 125 ppm STEL: 451 mg/m ³	TWA: 100 ppm STEL: 125 ppm	TWA: 100 ppm STEL: 125 ppm	TWA: 100 ppm TWA: 361 mg/m ³ STEL: 125 ppm STEL: 452 mg/m ³

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection If splashes are likely to occur, wear safety glasses with side-shields.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Appearance Liquid
Color Orange
Odor Whiskey
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	66 C. 151 F.	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	1.0007 - 1.0177	None known
Water solubility	Soluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties No information available
Oxidizing properties No information available
Softening point No information available
Molecular weight No information available

VOC content	No information available
Liquid Density	No information available
Bulk density	No information available
Specific Gravity @ 25C	0.9977 - 1.0177
Specific Gravity @ 20C	1.0007 - 1.0207
Refractive Index @ 20C	1.4106 - 1.4306

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Redness. May cause redness and tearing of the eyes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
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Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	8,678.40 mg/kg
ATEmix (dermal)	14,724.546 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	22.00 mg/l
ATEmix (inhalation-dust/mist)	99,999.00 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
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PROPYLENE GLYCOL 57-55-6	20000 mg/kg (Rat)	20800 mg/kg (Rabbit)	-
ISOAMYL ALCOHOL 123-51-3	1300 mg/kg (Rat)	3970 µL/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes skin irritation.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye irritation.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	Based on the classification criteria of the Globally Harmonized System as adopted in the country or region with which this safety data sheet complies, this product has been determined to cause systemic target organ toxicity from acute exposure. (STOT SE). Causes damage to organs. May cause respiratory irritation. May cause drowsiness or dizziness.
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	No information available.

12. Ecological information

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
PROPYLENE GLYCOL 57-55-6	19000: 96 h Pseudokirchneriella subcapitata mg/L EC50	51600: 96 h Oncorhynchus mykiss mg/L LC50 static 41 - 47: 96 h Oncorhynchus mykiss mL/L LC50 static 51400: 96 h Pimephales promelas mg/L LC50 static 710: 96 h Pimephales promelas mg/L LC50	-	10000: 24 h Daphnia magna mg/L EC50 1000: 48 h Daphnia magna mg/L EC50 Static
ISOAMYL ALCOHOL 123-51-3	493: 72 h Desmodesmus subspicatus mg/L EC50 181: 96 h Desmodesmus subspicatus mg/L EC50	700: 96 h Salmo gairdneri mg/L LC50 static	-	260: 48 h Daphnia magna mg/L EC50

Persistence and degradability No information available.

Bioaccumulative potential

Component Information

Chemical name	Partition coefficient
ISOAMYL ALCOHOL 123-51-3	1.28

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA Contact supplier for inventory compliance status.

Chemical name	CAS No.	Inventory Listing Status	Commercial Activity Designation
PROPYLENE GLYCOL	57-55-6	-	Unknown *
Water	7732-18-5	Present	Active
ISOAMYL ALCOHOL	123-51-3	-	Unknown *

*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
PROPYLENE GLYCOL 57-55-6	X	-	X
Water 7732-18-5	-	-	X
ISOAMYL ALCOHOL 123-51-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 3	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 3 *	Flammability 0	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Revision date 02-Sep-2025

Revision Note No information available.

Disclaimer

WARNING/DISCLAIMER:

Our ingredients have not been tested, nor have they been determined safe, for inhalation or use in any electronic smoking devices, electronic nicotine delivery systems, electronic cigarettes, or other similar devices (collectively "E-Cigarettes") or in any E-Liquids used with E-Cigarettes. By receiving Apex Flavors, Inc ingredients, the recipient confirms that they will not use these ingredients in connection with the manufacture and distribution of E-Cigarettes, E-Liquids or any component thereof. WE DISCLAIM, TO THE FULLEST EXTENT PERMITTED BY LAW, ALL WARRANTIES, EXPRESS OR IMPLIED, and disclaim all liability in connection with the use of our ingredients in connection with E-Cigarettes and E-Liquids. All such risks are assumed by you and the user.

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in

any process, unless specified in the text.

End of Safety Data Sheet