

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS 2015 which includes the amended Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR)

Revision date 01-Apr-2026

Revision Number 1

1. Identification

Product identifier

Product Name Blood Orange Hibiscus Type, Natural Flavor Blend

Other means of identification

Product Code(s) SC-ITEM 1411

UN number or ID number UN1197

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Food and Beverage Flavoring

Restrictions on use No information available

Details of the supplier of the safety data sheet

Manufacturer Address

Apex Flavors, Inc.
1361 Brass Mill Rd Suite E
Belcamp, MD 21017-1239
United States
(410) 565-6600

E-mail address sds@apexflavors.com

Emergency telephone number

Company Phone Number 410-565-6600

Emergency Telephone Chemtrec 1-800-424-9300

2. Hazard(s) identification

Classification

Flammable liquids	Category 3
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (single exposure)	Category 1 Category 3
Specific target organ toxicity (repeated exposure)	Category 1

Label elements



Danger

Hazard statements

Flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause cancer.
Causes damage to organs.
May cause respiratory irritation. May cause drowsiness or dizziness.
Causes damage to organs through prolonged or repeated exposure.

Precautionary Statements - Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wash face, hands and any exposed skin thoroughly after handling.
Avoid breathing dust, fume, gas, mist, vapors and spray.
Contaminated work clothing must not be allowed out of the workplace.
Do not breathe dust, fume, gas, mist, vapors and spray.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Ground and bond container and receiving equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Use explosion-proof electrical, ventilating and lighting equipment.
Keep cool.
Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention.
Specific treatment (see supplemental first aid instructions on this label).
IF exposed or concerned: Call a POISON CENTER or doctor.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.

Skin

IF ON SKIN: Wash with plenty of water and soap.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice and attention.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Call a POISON CENTER or doctor if you feel unwell.

Fire

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Precautionary Statements - Storage

Store locked up.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Other information

Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
ETHYL ALCOHOL	64-17-5	40.00 - 60.00	-	-
PROPYLENE GLYCOL	57-55-6	10.00 - 30.00	-	-
ORANGE OIL	8028-48-6	1.00 - 5.00	-	-

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. If symptoms persist, call a physician. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. If symptoms persist, call a physician.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives. Erythema (skin redness). May cause redness and tearing of the eyes. Burning sensation. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Effects of Exposure	May cause cancer. Causes damage to organs. Causes damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO₂). Water spray. Alcohol resistant foam.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitizer. May cause sensitization by skin contact.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or

explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
ETHYL ALCOHOL 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³

Chemical name	Alberta	British Columbia	Ontario	Quebec
ETHYL ALCOHOL 64-17-5	TWA: 1000 ppm TWA: 1880 mg/m ³	STEL: 1000 ppm	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1880 mg/m ³
PROPYLENE GLYCOL 57-55-6	-	-	TWA: 10 mg/m ³ TWA: 50 ppm TWA: 155 mg/m ³	-

Appropriate engineering controls

Engineering controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Hand protection

Wear suitable gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Antistatic boots. Chemical resistant apron. Wear fire/flame resistant/retardant clothing.

Respiratory protection

Use appropriate respiratory protection. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material.

General hygiene considerations

Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is

recommended. Wash hands before breaks and immediately after handling the product.
Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	Straw colored
Odor	Orange
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	30 °C / 86 °F	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	0.9632 - 0.9802	None known
Water solubility	Soluble in water	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other information

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Liquid Density	No information available
Bulk density	No information available
Specific Gravity @ 25C	0.9602 - 0.9802
Specific Gravity @ 20C	0.9632 - 0.9832
Refractive Index	1.3612 - 1.3812

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

- Inhalation** Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness.
- Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
- Skin contact** May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
- Ingestion** Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

- ATEmix (oral) 14,610.10 mg/kg
- ATEmix (dermal) 73,678.90 mg/kg
- ATEmix (inhalation-gas) 99,999.00 ppm
- ATEmix (inhalation-vapor) 99,999.00 mg/L
- ATEmix (inhalation-dust/mist) 121,369.20 mg/L

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
ETHYL ALCOHOL 64-17-5	7060 mg/kg (Rat)	-	124.7 mg/L (Rat) 4 h
PROPYLENE GLYCOL 57-55-6	20000 mg/kg (Rat)	20800 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

- Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.
- Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.
- Respiratory or skin sensitization** May cause an allergic skin reaction.
- Germ cell mutagenicity** No information available.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

Chemical name	ACGIH	IARC	NTP	OSHA
ETHYL ALCOHOL 64-17-5	A3	Group 1	Known	X

Reproductive toxicity No information available.

STOT - single exposure Causes damage to organs. May cause respiratory irritation. May cause drowsiness or dizziness.

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
ETHYL ALCOHOL 64-17-5	-	12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	EC50 = 34634 mg/L 30 min EC50 = 35470 mg/L 5 min	9268 - 14221: 48 h Daphnia magna mg/L LC50 10800: 24 h Daphnia magna mg/L EC50 2: 48 h Daphnia magna mg/L EC50 Static
PROPYLENE GLYCOL 57-55-6	19000: 96 h Pseudokirchneriella subcapitata mg/L EC50	51600: 96 h Oncorhynchus mykiss mg/L LC50 static 41 - 47: 96 h Oncorhynchus mykiss mL/L LC50 static 51400: 96 h Pimephales promelas mg/L LC50 static 710: 96 h Pimephales promelas mg/L LC50	-	10000: 24 h Daphnia magna mg/L EC50 1000: 48 h Daphnia magna mg/L EC50 Static

Persistence and degradability No information available.

Bioaccumulative potential

Chemical name	Partition coefficient
ETHYL ALCOHOL 64-17-5	-0.32

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.
California waste information	This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT

UN number or ID number	UN1197
Proper shipping name	EXTRACTS, LIQUID
Transport hazard class(es)	3
Packing group	III
DOT Marine Pollutant	I
Marine pollutant	ETHYL ALCOHOL, ORANGE OIL
Description	UN1197, EXTRACTS, LIQUID, 3, III, Marine pollutant
Special Provisions	B1, IB3, T2, TP1

TDG

UN number or ID number	UN1197
UN proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Transport hazard class(es)	3
Packing group	III
Marine pollutant name	ETHYL ALCOHOL.
Description	UN1197, EXTRACTS, FLAVOURING, LIQUID, 3, III

MEX

UN number or ID number	UN1197
UN proper shipping name	EXTRACTS, LIQUID
Transport hazard class(es)	3
Packing group	III
Description	UN1197, EXTRACTS, LIQUID, 3, III
Special Provisions	223

ICAO (air)

UN number or ID number	UN1197
UN proper shipping name	EXTRACTS, LIQUID
Transport hazard class(es)	3
Packing group	III
Description	UN1197, EXTRACTS, LIQUID, 3, III
Special Provisions	A3

IATA

UN number or ID number	UN1197
UN proper shipping name	EXTRACTS, LIQUID
Transport hazard class(es)	3
Packing group	III
Environmental hazards	Yes
Special Provisions	A3
ERG Code	3L
Description	UN1197, EXTRACTS, LIQUID, 3, III

IMDG

UN number or ID number UN1197
 UN proper shipping name EXTRACTS, LIQUID
 Transport hazard class(es) 3
 Packing group III
 Special Provisions 223, 955
 EmS-No. F-E, S-D
 Description UN1197, EXTRACTS, LIQUID, 3, III, (30°C C.C.), Marine pollutant

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA Contact supplier for inventory compliance status.

Chemical name	CAS No.	Inventory Listing Status	Commercial Activity Designation
ETHYL ALCOHOL	64-17-5	-	Unknown *
WATER	7732-18-5	Present	Active
PROPYLENE GLYCOL	57-55-6	-	Unknown *
ORANGE OIL	8028-48-6	-	Unknown *

*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

DSL/NDSL Contact supplier for inventory compliance status.
EINECS/ELINCS Contact supplier for inventory compliance status.
ENCS Contact supplier for inventory compliance status.
IECSC Contact supplier for inventory compliance status.
KECL Contact supplier for inventory compliance status.
PICCS Contact supplier for inventory compliance status.
AIIC Contact supplier for inventory compliance status.
NZIoC Contact supplier for inventory compliance status.

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AIIC** - Australian Inventory of Industrial Chemicals
- NZIoC** - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals: Ethyl alcohol is only considered a Proposition 65 developmental hazard when it is ingested as an alcoholic beverage

Chemical name	California Proposition 65
ETHYL ALCOHOL - 64-17-5	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
ETHYL ALCOHOL 64-17-5	X	X	X
WATER 7732-18-5	-	-	X
PROPYLENE GLYCOL 57-55-6	X	-	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 3	Flammability 3	Instability 0	Special hazards -
HMIS	Health hazards 4 *	Flammability 3	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	* = Chronic Health Hazard			

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date 01-Apr-2026

Revision Note No information available.

Disclaimer

WARNING/DISCLAIMER:

Our ingredients have not been tested, nor have they been determined safe, for inhalation or use in any electronic smoking devices, electronic nicotine delivery systems, electronic cigarettes, or other similar devices (collectively "E-Cigarettes") or in any E-Liquids used with E-Cigarettes. By receiving Apex Flavors, Inc ingredients, the recipient confirms that they will not use these ingredients in connection with the manufacture and distribution of E-Cigarettes, E-Liquids or any component thereof. WE DISCLAIM, TO THE FULLEST EXTENT PERMITTED BY LAW, ALL WARRANTIES, EXPRESS OR IMPLIED, and disclaim all liability in connection with the use of our ingredients in connection with E-Cigarettes and E-Liquids. All such risks are assumed by you and the user.

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet