



1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Number 1412
EC-No 284-521-0
CAS-No 8008-31-9; 84929-38-4
FEMA Numbers 2657

Manufacturer Apex Flavors, Inc.
 1371 Brass Mill Rd.
 Suite A
 Belcamp, MD 21017
 (410) 565-6600

Product name MANDARIN OIL - PURE, UNDILUTED, THERAPEUTIC & FOOD GRADE
Pure substance/mixture Natural Complex Substance

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Not for direct consumption

1.3. Details of the supplier of the safety data sheet

For further information, please contact:

E-mail Address cpisano@apexflavors.com

1.4. Emergency telephone number

Emergency telephone Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Aspiration toxicity	Category 1
Acute oral toxicity	Category 5
Acute dermal toxicity	Category 5
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1
Flammable liquids	Category 3

Classification according to EU Directives 67/548/EEC or 1999/45/EC
 For the full text of the R-phrases mentioned in this Section, see Section 16

Symbol(s)

Xi - Irritant
 N - Dangerous for the environment

R-code(s)

R10 - Xi; R38 - R43 - N; R50/53

2.2. Label elements

**Signal Word**

Danger

Hazard Statements

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H317 - May cause an allergic skin reaction

H410 - Very toxic to aquatic life with long lasting effects

H304 - May be fatal if swallowed and enters airways

H226 - Flammable liquid and vapor

Precautionary Statements

P280 - Wear eye protection/ face protection

P321 - Specific treatment (see .? on this label)

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician

P331 - Do NOT induce vomiting

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

2.3. Other information**3. COMPOSITION/INFORMATION ON INGREDIENTS****3.1 Substances**

Chemical Name	EC-No	CAS-No	Alternate CAS #	Weight %	Classification according to Directive 67/548/EEC or 1999/45/EC	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
LIMONENE	227-813-5	5989-27-5		50-90%	R10, Xi; R38, Xi; R43, N; R50/53;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available
GAMMA TERPINENE	202-794-6	99-85-4		15-20%	-	Skin Irrit. 3 (316) (EFLA) Asp. Tox. 1 (H304) (EFLA) Acute Tox. 5 (H303)(EFLA) Flam. Liq. 3 (H226)(EFLA) Skin Irrit. 3 (H316) Acute Tox. 5 (H303)	No data available
PINENES	201-291-9	80-56-8		1-5%	R10, Xi; R43, N; R50/53, XN; R65;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410)	No data available

						Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	
--	--	--	--	--	--	--	--

For the full text of the R-phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

4.1. Description of first aid measures

General advice	Immediate medical attention is required Show this material safety data sheet to the doctor in attendance. If symptoms persist, call a physician
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes If symptoms persist, call a physician Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes Keep eye wide open while rinsing
Skin contact	Wash off immediately with plenty of water. Wash contaminated clothing before reuse. If skin irritation persists, call a physician. Wash off immediately with soap and plenty of water. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Ingestion	Do NOT induce vomiting. Drink plenty of water. Immediate medical attention is not required. Rinse mouth. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.
Inhalation	Move to fresh air. If symptoms persist, call a physician. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. Move to fresh air in case of accidental inhalation of vapors or decomposition products.
Self-protection of the first aider	Remove all sources of ignition Use personal protective equipment

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons Treat symptomatically

5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use Dry chemical Carbon dioxide CO₂ Water spray Alcohol-resistant foam

Extinguishing media which shall not be used for safety reasons

No information available

5.2. Special hazards arising from the substance or mixture

Special Hazard

None

5.3. Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment. Keep people away from and upwind of spill/leak. Pay attention to flashback. Take precautionary measures against static discharges.

See Section 12 for additional Ecological Information

6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust)

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use only in an area containing flame proof equipment. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Use only in area provided with appropriate exhaust ventilation. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat, sparks and open flame. No smoking. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

7.2. Conditions for safe storage, including any incompatibilities

Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat.

7.3 Specific end use(s)

Exposure scenario N/A

Other Guidelines N/A

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
LIMONENE 5989-27-5					MAK: 20 ppm MAK: 110 mg/m ³ Ceiling / Peak: 40 ppm Ceiling / Peak: 220 mg/m ³ TWA: 20 ppm TWA: 110 mg/m ³
PINENES 80-56-8				VLA-ED: 20 ppm VLA-ED: 113 mg/m ³	

Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
LIMONENE 5989-27-5				TWA: 25 ppm TWA: 140 mg/m ³ STEL: 50 ppm STEL: 280 mg/m ³	
PINENES 80-56-8		TWA: 20 ppm			

Chemical Name	Austria	Sweden - Occupational Exposure Limits - TLVs (LLVs)	Switzerland	Poland	Norway
LIMONENE 5989-27-5			STEL: 40 ppm STEL: 220 mg/m ³ MAK: 20 ppm MAK: 110 mg/m ³		TWA: 25 ppm TWA: 140 mg/m ³ STEL: 37.5 ppm STEL: 175 mg/m ³
PINENES 80-56-8		25 ppm NGV 150 mg/m ³ NGV			TWA: 25 ppm TWA: 140 mg/m ³ Skin STEL: 37.5 ppm STEL: 175 mg/m ³

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC) No information available

8.2. Exposure controls

Engineering Controls Ensure adequate ventilation, especially in confined areas

Personal protective equipment

Eye Protection

Tightly fitting safety goggles

Hand Protection

Protective gloves

Skin and body protection

Antistatic boots Wear fire/ flame resistant/ retardant clothing Impervious gloves Long sleeved clothing Apron Chemical resistant apron

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators

General Hygiene Considerations

When using, do not eat, drink or smoke Provide regular cleaning of equipment, work area and clothing

Environmental Exposure Controls

Do not allow material to contaminate ground water system

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	liquid	Appearance	clear
Odor	pleasant orange-like	Color	dark orange to reddish-yellow or brownish -orange

<u>Property</u>	<u>Values</u>	<u>Method</u>
pH		No information available
Melting/freezing point		No information available
Boiling point/boiling range		FCC Method
Flash Point	49 °C / 120 °F	Closed cup
Evaporation rate		FCC Method
Flammability (solid, gas)		No information available
Flammability Limits in Air		No information available
Upper flammability limit		
lower flammability limit		
Vapor pressure mm Hg 20°C		No information available
Vapor density		No information available
Relative density		No information available
Specific Gravity @ 25C	0.8460 - 0.8520	FCC Method
Specific Gravity @ 20C	0.849 - 0.855	FCC Method
Refractive Index	1.4730 - 1.4770	FCC Method
Water solubility		No information available
Partition coefficient: n-octanol/water		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Viscosity, dynamic		No information available
Explosive properties	No information available	
Oxidizing Properties	No information available	

9.2. Other information

VOC Content(%)	78.3
Molecular Weight	No information available

10. STABILITY AND REACTIVITY

10.1. Reactivity

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

10.4. Conditions to avoid

Heat, flames and sparks

10.5. Incompatible materials

No materials to be especially mentioned

10.6. Hazardous decomposition products

None under normal use conditions

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity

Inhalation	There is no data available for this product
Eye contact	There is no data available for this product
Skin contact	There is no data available for this product
Ingestion	There is no data available for this product
Acute toxicity	5.7% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 1, 2005):

Oral	4,348.00 mg/kg
Dermal	2,621.00 mg/kg

Skin corrosion/irritation	No information available
Eye damage/irritation	No information available
Sensitization	No information available
Germ Cell Mutagenicity	No information available
Carcinogenicity	No information available

Specific target organ systemic toxicity (single exposure) No information available

Specific target organ systemic toxicity (repeated exposure) No information available

Target Organ Effects No information available

Aspiration hazard No information available

12. ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
LIMONENE		0.619-0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	
PINENES		0.28: 96 h Pimephales promelas mg/L LC50 static	41: 48 h Daphnia magna mg/L LC50

12.2. Persistence and degradability

No information available

12.3. Bioaccumulative potential

No information available

Chemical Name	log Pow
PINENES	4.1

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment**12.6. Other adverse effects**

Endocrine Disruptor Information .? is a suspected endocrine disruptor

13. DISPOSAL CONSIDERATIONS**13.1. Waste treatment methods**

Waste from residues / unused products	Dispose of in accordance with local regulations
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal
Other Information	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used

14. TRANSPORT INFORMATION

DOT/ADR	Not regulated (If shipped in NON BULK packaging by ground transport)
UN/ID No	1993
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (LIMONENE)
Hazard class	3
Packing Group	III
ERG Code	128
IMDG / IMO	
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (LIMONENE)
Hazard class	3
UN/ID No	1993
Packing Group	III
Marine pollutant	This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO
ICAO/IATA	
UN/ID No	1993
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (LIMONENE)
Hazard class	3
Packing Group	III
Marine Pollutant	P

15. REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

WGK Classification

International Inventories

All of the components in the product are on the following Inventory lists: United States of America (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), Korea (ECL), China (IECSC), Japan (ENCS), Philippines (PICCS).

TSCA	Complies
EINECS/ELINCS	Complies
DSL/NDSL	Complies
PICCS	Complies
ENCS	Complies
IECSC	Complies
AICS	Complies
KECL	Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
PICCS - Philippines Inventory of Chemicals and Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
AICS - Australian Inventory of Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances

15.2. Chemical safety assessment**16. OTHER INFORMATION****Risk Combination Phrases**

R50/53 - Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Full text of H-Statements referred to under sections 2 and 3

H400 - Very toxic to aquatic life H317 - May cause an allergic skin reaction H315 - Causes skin irritation H304 - May be fatal if swallowed and enters airways H410 - Very toxic to aquatic life with long lasting effects H226 - Flammable liquid and vapor H303 - May be harmful if swallowed H316 - Causes mild skin irritation

Prepared By C & A Service Inc. as agents for
Citrus and Allied Essences, Ltd
4620 Mercedes Drive
Belcamp, MD 21017
(410) 273-9500

Issuing date 23-Sep-2013

Revision Date 14-Jun-2017

Revision Note Not applicable.

Revision# 3.05

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

WARNING/DISCLAIMER:

Apex Flavors, Inc.'s products are sold exclusively for use in food and drink for human consumption. These products have not been tested, nor have they been deemed safe, for inhalation or use in electronic smoking devices, electronic nicotine delivery systems, and electronic cigarettes or similar devices (collectively "E-Cigarettes"). In supplying this product(s), Apex Flavors, Inc. instructs, and purchasing recipient confirms, that this product(s) will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof. Recipients of our products that use them outside of their intended use of food or drink do so at their own risk and without warranty, either expressed or implied, from Apex Flavors, Inc. or its suppliers. The user assumes all liability for loss, injury, damage, or expense resulting from such uses.

Disclaimer

Food ingredients that are safe to be consumed in food products may pose hazards if not handled properly. This product is intended to be used in food products and, not intended to be consumed in its present form. The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.