



This safety data sheet complies with the requirements of:  
 Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

Revision Date 11-Sep-2017

Version 2

## Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### 1.1. Product identifier

**Product Code(s)** 346PGF  
**Product name** CLEMENTINE ORANGE EXTRACT, NATURAL WONF

**Pure substance/mixture** Mixture  
 Contains LIMONENE, ETHYL ALCOHOL

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended Use** Ingredient for further processing

**Uses advised against** No information available

### 1.3. Details of the supplier of the safety data sheet

**Manufacturer** Apex Flavors, Inc.  
 1371 Brass Mill Rd.  
 Suite A  
 Belcamp, MD 21017  
 (410) 565-6600

#### For further information, please contact:

E-mail Address cpisano@apexflavors.com

### 1.4. Emergency telephone number

Emergency telephone Chemtrec: 1-800-424-9300 for US/ 703-527-3887 outside US

## Section 2: HAZARDS IDENTIFICATION

### 2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

<b>Serious eye damage/eye irritation</b>	Category 2 - (H319)
<b>Skin sensitization</b>	Category 1 - (H317)
<b>Carcinogenicity</b>	Category 1A - (H350)
<b>Chronic aquatic toxicity</b>	Category 3 - (H412)
<b>Flammable liquids</b>	Category 2 - (H225)

**Classification according to EU Directives 67/548/EEC or 1999/45/EC**  
 For the full text of the R-phrases mentioned in this Section, see Section 16

### 2.2. Label elements

**Product identifier**  
 Contains LIMONENE, ETHYL ALCOHOL



**Signal Word**  
Danger

**Hazard Statements**

H317 - May cause an allergic skin reaction  
 H319 - Causes serious eye irritation  
 H350 - May cause cancer  
 H412 - Harmful to aquatic life with long lasting effects

**Precautionary Statements - EU (§28, 1272/2008)**

P280 - Wear eye protection/ face protection  
 P321 - Specific treatment (see .? on this label)  
 P201 - Obtain special instructions before use  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection  
 P308 + P313 - IF exposed or concerned: Get medical advice/attention  
 P273 - Avoid release to the environment  
 P370 + P378 - In case of fire: Use .? to extinguish  
 P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

**2.3. Other information**

No information available

**Section 3: COMPOSITION/INFORMATION ON INGREDIENTS**

**3.1 Substances**

Chemical Name	EC-No	CAS-No	Weight %	Classification according to Directive 67/548/EEC or 1999/45/EC	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
ETHYL ALCOHOL	200-578-6	64-17-5	50-90%	F; R11	Flam. Liq. 2 (H225) Eye Irrit. 1 (H319)	No data available
LIMONENE	227-813-5	5989-27-5	1-5%	R10, Xi; R38, Xi; R43, N; R50/53;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Flam. Liq. 3 (H226)	No data available
ACETALDEHYDE	200-836-8	75-07-0	<1%	F+; R12 Xi; R36/37 Carc.Cat.3; R40	Carc. 2 (H351) (EFFA) Eye Irrit. 1 (H319) (EFFA) Flam. Liq. 1 (H224) (EFFA) Flam. Liq. 1 (H224) STOT SE 3 (H335) Carc. 2 (H351) Eye Irrit. 2 (H319)	No data available
PINENES	201-291-9	80-56-8	<1%	R10, Xi; R43, N; R50/53, XN; R65;	Aquatic Acute 1 (H400) Skin Sens. 1 (H317) Skin Irrit. 1 (H315) Asp. Tox. 1 (H304) Aquatic Chronic 1 (H410) Acute Tox. 5 (H303) Flam. Liq. 3 (H226)	No data available

**For the full text of the R-phrases mentioned in this Section, see Section 16**

---

Full text of H- and EUH-phrases: see section 16

## Section 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

<b>Inhalation</b>	Move to fresh air.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Ingestion</b>	Clean mouth with water and drink afterwards plenty of water.

### 4.2. Most important symptoms and effects, both acute and delayed

**Main Symptoms** No information available.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Note to physicians** Treat symptomatically.

## Section 5: FIRE FIGHTING MEASURES

### 5.1. Extinguishing media

**Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media**

No information available

### 5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment.

## Section 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions**

Ensure adequate ventilation.

**For emergency responders**

Use personal protection recommended in Section 8.

### 6.2. Environmental precautions

Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

### 6.3. Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Take up mechanically, placing in appropriate containers for disposal.

#### 6.4. Reference to other sections

See section 8 for more information. See section 13 for more information.

## Section 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

#### **Advice on safe handling**

Ensure adequate ventilation.

#### **General Hygiene Considerations**

Handle in accordance with good industrial hygiene and safety practice.

### 7.2. Conditions for safe storage, including any incompatibilities

#### **Storage Conditions**

Keep container tightly closed in a dry and well-ventilated place.

#### **Incompatible products**

None known based on information supplied.

### 7.3 Specific end use(s)

#### **Risk Management Methods (RMM)**

The information required is contained in this Material Safety Data Sheet.

## Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

Chemical Name	European Union	The United Kingdom	France	Spain	Germany
ETHYL ALCOHOL 64-17-5	-	STEL: 3000 ppm STEL: 5760 mg/m <sup>3</sup> TWA: 1000 ppm TWA: 1920 mg/m <sup>3</sup>	VME: 1000 ppm VME: 1900 mg/m <sup>3</sup> VLCT: 5000 ppm VLCT: 9500 mg/m <sup>3</sup>	VLA-ED: 1000 ppm VLA-ED: 1910 mg/m <sup>3</sup>	-
ACETALDEHYDE 75-07-0	-	STEL: 50 ppm STEL: 92 mg/m <sup>3</sup> TWA: 20 ppm TWA: 37 mg/m <sup>3</sup>	TWA: 100 ppm TWA: 180 mg/m <sup>3</sup>	STEL: 25 ppm STEL: 46 mg/m <sup>3</sup>	-
PINENES 80-56-8	-	-	-	VLA-ED: 20 ppm VLA-ED: 113 mg/m <sup>3</sup>	-
Chemical Name	Italy	Portugal	The Netherlands	Finland	Denmark
ETHYL ALCOHOL 64-17-5	-	TWA: 1000 ppm	Skin STEL: 1900 mg/m <sup>3</sup> TWA: 260 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup> STEL: 1300 ppm STEL: 2500 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup>
LIMONENE 5989-27-5	-	-	-	TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> STEL: 50 ppm STEL: 280 mg/m <sup>3</sup>	-
ACETALDEHYDE 75-07-0	-	Ceiling: 25 ppm	STEL: 92 mg/m <sup>3</sup> TWA: 37 mg/m <sup>3</sup>	STEL: 25 ppm STEL: 46 mg/m <sup>3</sup>	Ceiling: 25 ppm Ceiling: 45 mg/m <sup>3</sup>
PINENES 80-56-8	-	TWA: 20 ppm	-	-	-
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
ETHYL ALCOHOL 64-17-5	STEL 2000 ppm STEL 3800 mg/m <sup>3</sup> MAK: 1000 ppm MAK: 1900 mg/m <sup>3</sup>	STEL: 1000 ppm STEL: 1920 mg/m <sup>3</sup> MAK: 500 ppm MAK: 960 mg/m <sup>3</sup>	NDS: 1900 mg/m <sup>3</sup>	TWA: 500 ppm TWA: 950 mg/m <sup>3</sup> STEL: 625 ppm STEL: 1187.5 mg/m <sup>3</sup>	TWA: 1000 ppm TWA: 1900 mg/m <sup>3</sup>

LIMONENE 5989-27-5	-	STEL: 40 ppm STEL: 220 mg/m <sup>3</sup> MAK: 20 ppm MAK: 110 mg/m <sup>3</sup>	-	TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> STEL: 37.5 ppm STEL: 175 mg/m <sup>3</sup>	-
ACETALDEHYDE 75-07-0	STEL 50 ppm STEL 90 mg/m <sup>3</sup> TWA: 50 ppm TWA: 90 mg/m <sup>3</sup> Ceiling 50 ppm Ceiling 90 mg/m <sup>3</sup>	STEL: 50 ppm STEL: 90 mg/m <sup>3</sup> TWA: 90 mg/m <sup>3</sup> TWA: 50 ppm	: 45 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 25 ppm TWA: 45 mg/m <sup>3</sup> STEL: 37.5 ppm STEL: 67.5 mg/m <sup>3</sup>	TWA: 25 ppm TWA: 45 mg/m <sup>3</sup> STEL: 25 ppm STEL: 45 mg/m <sup>3</sup>
PINENES 80-56-8	-	-	-	TWA: 25 ppm TWA: 140 mg/m <sup>3</sup> Skin STEL: 37.5 ppm STEL: 175 mg/m <sup>3</sup>	-

**Derived No Effect Level (DNEL)** No information available.

**Predicted No Effect Concentration (PNEC)** No information available.

## 8.2. Exposure controls

**Engineering Controls** Ensure adequate ventilation, especially in confined areas.

### Personal protective equipment

**Eye/face protection** Tightly fitting safety goggles.

**Skin and body protection** Long sleeved clothing.

**Environmental Exposure Controls** No information available.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

**Physical state** liquid  
**Appearance** clear  
**Odor** orange and tangerine  
**Color** yellow to amber

<u>Property</u>	<u>Values</u>	<u>• Method</u>
<b>pH</b>		No information available
<b>Melting/freezing point</b>		No information available
<b>Boiling point/boiling range</b>		FCC Method
<b>Flash Point</b>	22 °C / 72 °F	Closed cup
<b>Evaporation rate</b>		FCC Method
<b>Flammability (solid, gas)</b>		No information available
<b>Flammability Limits in Air</b>		
<b>Upper flammability limit</b>		No information available
<b>lower flammability limit</b>		No information available
<b>Vapor pressure mm Hg 20°C</b>		No information available
<b>Vapor density</b>		No information available
<b>Relative density</b>		No information available
<b>Specific Gravity @ 25C</b>	0.8951 - 0.9251	FCC Method
<b>Specific Gravity @ 20C</b>	0.8981 - 0.9281	FCC Method
<b>Refractive Index</b>	1.3494 - 1.3794	FCC Method
<b>Water solubility</b>		No information available
<b>Solubility in other solvents</b>		No information available
<b>Partition coefficient: n-octanol/water</b>		No information available
<b>Autoignition temperature</b>		No information available
<b>Decomposition temperature</b>		No information available
<b>Viscosity, kinematic</b>		No information available

<b>Viscosity, dynamic</b>	No information available	No information available
<b>Explosive properties</b>	No information available	
<b>Oxidizing Properties</b>	No information available	

**9.2. Other information**

<b>Softening point</b>	No information available
<b>Molecular Weight</b>	No information available
<b>VOC Content(%)</b>	No information available
<b>Density VALUE</b>	No information available
<b>Bulk Density VALUE</b>	No information available

**Section 10: STABILITY AND REACTIVITY****10.1. Reactivity**

No data available.

**10.2. Chemical stability**

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact	none.
Sensitivity to Static Discharge	Yes.

**10.3. Possibility of hazardous reactions****Hazardous Reactions**

None under normal processing.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

No information available.

**10.6. Hazardous decomposition products**

None under normal use conditions.

**Section 11: TOXICOLOGICAL INFORMATION****11.1. Information on toxicological effects****Acute toxicity****Product Information**

Product does not present an acute toxicity hazard based on known or supplied information.

<b>Inhalation</b>	There is no data available for this product.
<b>Eye contact</b>	There is no data available for this product.
<b>Skin contact</b>	There is no data available for this product.
<b>Ingestion</b>	There is no data available for this product.

The following values are calculated based on chapter 3.1 of the GHS document

<b>ATEmix (oral)</b>	7,089.00 mg/kg
<b>ATEmix (dermal)</b>	3,528.00 mg/kg
<b>ATEmix (inhalation-dust/mist)</b>	67,568.04 mg/l
<b>Unknown Acute Toxicity</b>	

98.76872163% of the mixture consists of ingredient(s) of unknown toxicity.  
 37.82186163 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.  
 97.15686163 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.  
 98.76872163 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).  
 98.76872163 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).  
 39.43372163 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
ETHYL ALCOHOL	7060 mg/kg ( Rat )		124.7 mg/L ( Rat ) 4 h
LIMONENE	4400 mg/kg ( Rat )	2000 mg/kg ( Rabbit )	
ACETALDEHYDE	1930 mg/kg ( Rat )		

<b>Skin corrosion/irritation</b>	No information available.
<b>Eye damage/irritation</b>	No information available.
<b>Sensitization</b>	No information available.
<b>Germ Cell Mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>Specific target organ systemic toxicity (single exposure)</b>	No information available.
<b>Specific target organ systemic toxicity (repeated exposure)</b>	No information available.
<b>Target Organ Effects</b>	Blood, Central nervous system, Eyes, Liver, Reproductive system, Respiratory system, Skin.
<b>Aspiration hazard</b>	No information available.

## Section 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

**Ecotoxicity** Toxic to aquatic life Harmful to aquatic life with long lasting effects

37.81647% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
ETHYL ALCOHOL	-	12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	9268 - 14221: 48 h Daphnia magna mg/L LC50 10800: 24 h Daphnia magna mg/L EC50 2: 48 h Daphnia magna mg/L EC50 Static
LIMONENE	-	0.619-0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	-
ACETALDEHYDE	237 - 249: 120 h Nitzschia linearis mg/L EC50	28.0 - 34.0: 96 h Pimephales promelas mg/L LC50 flow-through 53: 96 h Lepomis macrochirus mg/L LC50 static 1.8 - 2.4: 96 h Oncorhynchus mykiss mg/L LC50	3.64 - 6.15: 48 h Daphnia magna mg/L EC50 Static 48.3: 48 h Daphnia magna mg/L EC50

		static 39.8 - 46.8: 96 h Pimephales promelas mg/L LC50 static	
PINENES	-	0.28: 96 h Pimephales promelas mg/L LC50 static	41: 48 h Daphnia magna mg/L LC50

**12.2. Persistence and degradability**

No information available.

**12.3. Bioaccumulative potential**

No information available.

Chemical Name	log Pow
ETHYL ALCOHOL	-0.32
ACETALDEHYDE	0.5
PINENES	4.1

**12.4. Mobility in soil****Mobility in soil**

No information available.

**12.5. Results of PBT and vPvB assessment**

No information available.

**12.6. Other adverse effects**

No information available

## Section 13: DISPOSAL CONSIDERATIONS

**13.1. Waste treatment methods**

**Waste from residues / unused products**                      Dispose of in accordance with local regulations.

**Contaminated packaging**                      Empty remaining contents.

## Section 14: TRANSPORT INFORMATION

**IMDG / IMO**

14.1 UN/ID No                                      1197  
 14.2 Proper shipping name                      EXTRACTS, FLAVOURING, LIQUID  
 14.3 Hazard class                                      3  
 14.4 Packing Group                                      II

**DOT/ADR/RID**

14.1 UN/ID No                                      1197  
 14.2 Proper shipping name                      EXTRACTS, FLAVOURING, LIQUID  
 14.3 Hazard class                                      3  
 14.4 Packing Group                                      II

**ICAO/IATA**

14.1 UN/ID No                                      1197



14.2 Proper shipping name	EXTRACTS, FLAVOURING, LIQUID
14.3 Hazard class	3
14.4 Packing Group	II
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

## Section 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

#### Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

#### Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

#### International Inventories

TSCA	-
DSL/NDSL	-
EINECS/ELINCS	-
ENCS	-
IECSC	-
KECL	-
PICCS	-
AICS	-

#### Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

### 15.2. Chemical safety assessment

No information available

## Section 16: OTHER INFORMATION

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Full text of R-phrases referred to under sections 2 and 3

No information available

**Full text of H-Statements referred to under section 3**

H400 - Very toxic to aquatic life  
H317 - May cause an allergic skin reaction  
H315 - Causes skin irritation  
H304 - May be fatal if swallowed and enters airways  
H410 - Very toxic to aquatic life with long lasting effects  
H226 - Flammable liquid and vapor  
H225 - Highly flammable liquid and vapor  
H319 - Causes serious eye irritation  
H351 - Suspected of causing cancer if inhaled  
H224 - Extremely flammable liquid and vapor  
H335 - May cause respiratory irritation  
H303 - May be harmful if swallowed

**Legend**

SVHC: Substances of Very High Concern for Authorization:

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA:	Time weighted average	STEL:	Short term exposure limit
Ceiling:	Maximum limit value:	*	Skin designation

**Revision Date** 11-Sep-2017

**Reason for revision:** Not applicable.

**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.**